



Indiana Sugars

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Product Data Sheet

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Milliana Dark Brown Sugar

A dark colored soft brown sugar with a distinct cane molasses flavor. Indiana Dark Brown Sugar provides color, molasses flavors and increased moisture retention and shelf life for many food product applications.

Typical Specifications

Color (IU)	7,000 – 15,000
% Moisture	.5 – 4.0
% Inverted Sugars	< 2.0
% Ash	0.5 – 2.0
Aroma and Flavor	Rich cane molasses
Texture	Soft when kneaded

Ingredient Statement

Brown Sugar (sugar, molasses)

Typical Microbiological Analysis (not routinely tested)

Bacteria	< 500 cfu/g
Yeast	< 250 cfu/g
Mold	< 250 cfu/g

Handling and Storage

Recommended that Dark Brown Sugar be stored in an odor free environment at a temperature of 40 – 90F with a 60-90% relative humidity. Product should remain in good quality for over one year if stored as recommended.

Packaging

50 lb multi-walled bags

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